Drg No. QDF8R REMOVE ALL BURRS AND SHARP EDGES.								THIRD ANGLE PROJECTION.					
									L3				
									L1				
			INCH	MM					1				
CROWN WHEEL BOLT	PCD	D1	5.236	133		4							
No. OF BOLTS			8	8									
THREAD / THRO' HOLE			0.448	11.4									
CROWN WHEEL SPIGOT DIA		D2	4.488	114.0 41.0									
BEARING DIA		D3	1.6154										
BEARING DISTANCE		L1	4.105	104.3		▲							
SPIGOT LENGTH		L2	0.855	21.7		- – D3						4 0	
		L2/A	0.855	21.7								D3 D4	
OVERALL LENGTH		L3	5.815	147.7								I	
BEARING/CROWN WH	EEL	L4	0.827	21.0				7		_			
BORE		D4	1.126	28.6									
DRIVE SHAFT SPLINE	:-								<u></u>			¥	
No. OF TEETH			33			Y							
PITCH			32/64 DP										
TYPE			FILLET ROOT	SIDE FIT			L2_	L4			L2/A		
PRESSURE ANGLE			45 DEG						-	ŀ			
										FINISH. M	A <u>CH,</u> ACT + 1/64	GRIND@G	
TITLE F.W.D. DIFF DATA SHEET.													
	EET 1 OF 1								F IN DOUBT, ASK.	DRAWNB	SY MIM		
Drg. No. QDF8R	Quaife Design & Developm						/•	THIS DRAWING OR DESIGN IS STRETLY CONFIDENTIAL & THE COPYRIGHT THEREIN THE EXCLUSIVE PROPERTY OF R. T. QUAVE ENGINEERING LTD, AND MAY NO'B EVISE COPIED OR EXHIBITED WITHOUT THEIR WRITEIN PERMISSION.	Used In	1. WITH PUS	RADO (02A) SH IN FLANGES.		

A3(4)border

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